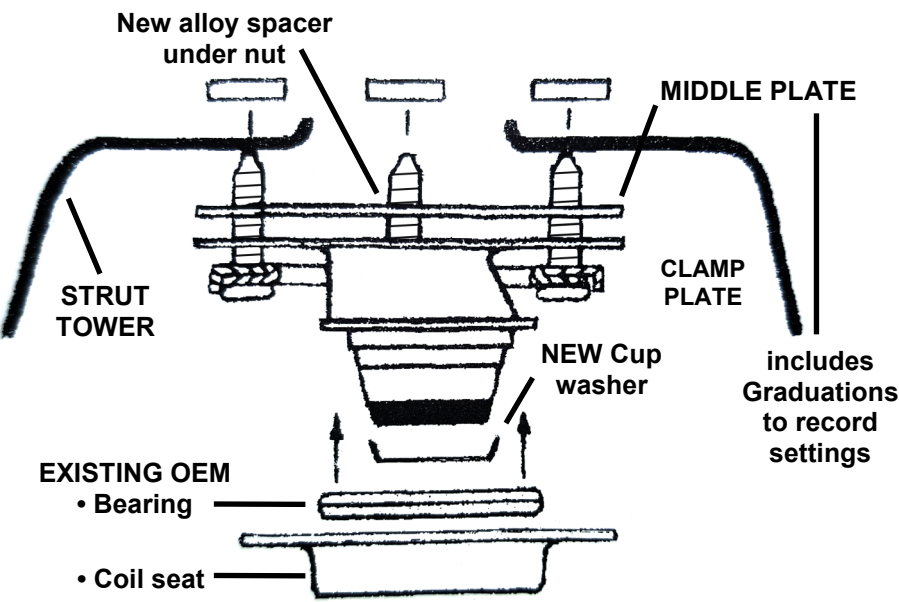


STAGE 1 SIMPLY REPLACES ORIGINAL STRUT UPPER MOUNTS **(STREET)**

Also manufactured in stage 2 (street/Race) Stage 3 (Full race) | **CAMBER & CASTER**
Biggest Adjustment Range

CAN FIT (AND) ADJUST WITH STRUT BRACE



FITTING

Refer manufacturers workshop manual re removal and installation
Observe all safety procedures

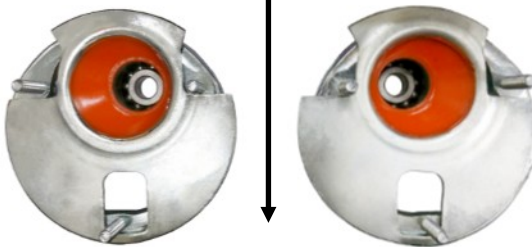
INITIALLY SIT KMAC ADJUSTERS ON TOP OF STRUT TOWERS. . .

3 STRUT TOP HOLES ARE EVEN SPACING
Kit (Centers) are 'Left' and 'Right' hand offsets
THEREFORE BEFORE INSTALLING / ADJUSTING
(Select Center hole position that will achieve best results!)

A. IF INNER TIRE WEAR
MOUNT POSITION FOR POSITIVE
(+) CAMBER (plus extra Positive Caster)



B. IF OUTER TIRE WEAR
MOUNT POSITION NEGATIVE
(-) CAMBER (plus extra Positive Caster)



FRONT

ALIGNING *K-MAC Patented design allows adjustment to be carried out accurately (under load). No need to jack vehicle.*

- From engine bay, loosen the '3' top nuts for strut tower upper mount.
- Use large screwdriver to lever / ratchet KMAC adjuster mount crossways for CAMBER, then lengthways for required CASTER.
- Once optimum settings, tighten the 'TOP' KMAC NUTS - HAND WRENCH TORQUE TO **27Nm (20ft/lbs)** - NOT IMPAC GUN



Front #193616-1J Stage 1 (STREET) BMW E39'5' 530, 535, 540 (10/9704), E38'7'(60-64)

FRONT CAMBER (and CASTER) FOR THE 1st TIME
(and accurate-underload direct on alignment rack)

- ✓ **Quickest Adjustment** - Change Camber & Caster settings - from engine bay and with strut brace fitted
- ✓ **Centers H/Duty** - Ball Race (Thrust Bearings for steering loads with elastomer for extended wear life)

ALSO MANUFACTURED
STAGE 2 (STREET / RACE), STAGE 3 (FULL RACE).
SEE WEB SITE

- **FRONT** - Also lower inner arm 'extra' Camber & Caster performance bushings
- Mono ball / 2-axis design.
- **REAR** - Precisely adjustable Camber (and extra Toe) bushes
Camber bushes doubling adjustment range.

Always 1st With The Latest Design Breakthroughs

1. **WISHBONE:** Precise Ball Joint Adjustment System.
2. **STRUT(top):** Biggest/Quickest Adjustment System.
3. **BUSHINGS:** Single Wrench - Precise On Car Adjustment.
Including unique KMAC "non-slip" lock system!

Actual Inventors/Patentee's - The '3' Basic Suspension Systems

We do appreciate any ideas to further improve our market leadership !

IF ADJUST COIL OVER/STRUTS BEING FITTED
use this kit if top of spring is OEM diam.

If parallel (small diam. With separate top coil seat)
use KMAC kit #192416-1
(Also see Stage 2 (Street/Race) #193616-2
Stage 3 (Full Race) #193616-3