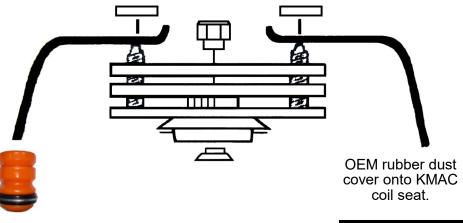


GENUINE KMAC... ALSO INCLUDES
SEPARATE RADIAL THRUST
BEARINGS FOR STEERING LOADS!
PREVENT SPRING DRAG / BINDING

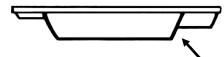
## STREET / RACE CAMBER & CASTER Biggest Adjustment Range

(NO FLEX -Tauter / Quicker response times, more effective shock control)

- H/Duty self align spherical bearings (PTFE lined) (Incl. separate radial thrust bearings for steering loads)
- ✓ Fit and can adjust with strut brace
- Fit With or Without Adj. Coil Overs (60-70mm I.D.)
- Centers are Replaceable for virtual lifetime usage



KMAC BUMP STOP If lowering can cut top section of bump stop off to increase shock



Fit "large" KMAC coil seat here (with OEM dust cover) if OEM diameter coil springs

If smaller 60-70mm I.D. Coil overs fitted use the 60mm O.D. or 65mm O.D. elastomer KMAC seats supplied.

#### Simply replaces original strut 'upper' mounts

Refer manufacturers workshop manual re: removal and installation. Observe all Safety procedures.

#### #195116-2L

Kits (Centers) are 'Left" and "right" hand offsets.

(IF OUTER TIRE WEAR) **OR RACE/COMPETITION** CENTER HOLE OFFSET INWARDS. And to REAR for Pos. Caster.



(IF INNER TIRE WEAR) SWAP SIDES — CENTER HOLE OFFSET OUTWARDS. And to REAR for Pos. Caster.

### **ALIGNING**

KMAC Patented design allows adjustment to be carried out accurately (under load). No need to jack vehicle.

- From engine bay, loosen the '3' top nuts for strut tower upper mount.
- **B.** Use large screwdriver to lever / ratchet KMAC adjuster mount crossways for CAMBER, then lengthways for required CASTER.
- C. Once optimum settings, tighten the 'TOP' KMAC NUTS HAND WRENCH TORQUE TO 27Nm (20ft/lbs) - NOT IMPAC GUN
  - \* Full adjustment Check clearance top spring seat to Inside of Strut tower on steering rotation

© KMAC Align 2023



# FRONT #195116-2L Stage 2 (STREET / RACE) BMW MINI MKI-R50,R52,R53 (3/02-10/06)

FRONT CAMBER (and CASTER) FOR THE 1st TIME (and accurate-underload direct on alignment rack)

- Biggest Adjustment Up to race winning 3°'s Neg. Incl. top coil seats in OEM diam. & Coil overs (60-70mm I.D.)
- Quickest Adjustment Change Camber & Caster settings Street/Race from engine bay and with strut brace fitted
- Centers extra H/Duty Self Align Spherical Bearings (PTFE Lined) with elastomer for extended wear life (replaceable)
  - Steering loads "Separate" radial thrust bearings, and preventing spring drag / binding
- KMAC not steel or soft billet alloy but ultimate highest aircraft 7075 grade aluminium and no mods to fit
- FRONT Lower inner/rear Mono ball/self align performance bushings (also available "offset" for extra Pos. Caster anti-dive, high speed control).
- REAR Adjustable competition rated (chrome moly steel not alloy) turnbuckle CAMBER arms

Always 1st With The Latest Design Breakthroughs ....

- 1. WISHBONE: Precise Ball Joint Adjustment System.
- 2. STRUT(top): Biggest/Quickest Adjustment System.
- 3. BUSHINGS: Single Wrench Precise On Car Adjustment. Including unique KMAC "non-slip" lock system!

Actual Inventors/Patentee's - The '3' Basic Suspension Systems

We do appreciate any ideas to further improve our market leadership!