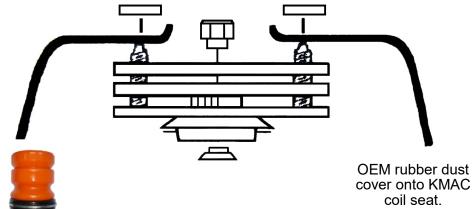


GENUINE KMAC... ALSO INCLUDES SEPARATE RADIAL THRUST BEARINGS FOR STEERING LOADS! PREVENT SPRING DRAG / BINDING

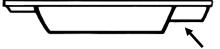
## FULL RACE CAMBER & CASTER Biggest Adjustment Range

(NO FLEX -Tauter / Quicker response times, more effective shock control)

- √ H/Duty self align spherical bearings (PTFE lined) (Incl. separate radial thrust bearings for steering loads)
- ✓ Fit and can adjust with strut brace
- Fit With or Without Adj. Coil Overs (60-70mm I.D.)
- Centers are Replaceable for virtual lifetime usage



KMAC BUMP STOP
If lowering can cut top
section of bump stop
off to increase shock



Fit "large" KMAC coil seat here (with OEM dust cover) if OEM diameter coil springs

(Or the smaller KMAC elastomer seats if 60-70mm I.D. coil overs)

If smaller 60-70mm I.D. Coil overs fitted use the 60mm O.D. or 65mm O.D. elastomer KMAC seats supplied.

#### Simply replaces original strut 'upper' mounts

Refer manufacturers workshop manual re: removal and installation. Observe all Safety procedures.

#### #195116-3L

Kits (Centers) are 'Left" and "right" hand offsets.

(IF OUTER TIRE WEAR) **OR RACE/COMPETITION** CENTER HOLE OFFSET INWARDS. And to REAR for Pos. Caster.



(IF INNER TIRE WEAR) SWAP SIDES — CENTER HOLE OFFSET OUTWARDS.

And to REAR for Pos. Caster.

### **ALIGNING**

KMAC Patented design allows adjustment to be carried out accurately (under load). No need to jack vehicle.

- A. From engine bay, loosen the '3' top nuts for strut tower upper mount.
- **B.** Use large screwdriver to lever / ratchet KMAC adjuster mount crossways for CAMBER, then lengthways for required CASTER.
- C. Once optimum settings, tighten the 'TOP' KMAC NUTS HAND WRENCH TORQUE TO 27Nm (20ft/lbs) NOT IMPAC GUN
  - \* Full adjustment Check clearance top spring seat to Inside of Strut tower on steering rotation

© KMAC Align 2023



# FRONT #195116-3L Stage 3 (FULL RACE) BMW MINI MKI-R50,R52,R53 (3/02-10/06)

## FRONT CAMBER (and CASTER) FOR THE 1st TIME (and accurate-underload direct on alignment rack)

Biggest Adjustment - Up to race winning 3°'s Neg. Incl. top coil seats in OEM diam. & Coil overs (60-70mm I.D.)

Quickest Adjustment - Change Camber & Caster settings - Street/Race from engine bay and with strut brace fitted

Spherical Bearings - H/Duty self align plus H/Duty radial thrust bearings for steering loads - and prevent spring drag/binding (replaceable)

KMAC not steel - or soft billet alloy but ultimate highest aircraft 7075 grade aluminum

NO MODIFICATIONS - To install

- FRONT Lower inner/rear Mono ball/self align performance bushings (also available "offset" for extra Pos. Caster - anti-dive, high speed control).
- REAR Adjustable competition rated (chrome moly steel not alloy) turnbuckle CAMBER arms

Always 1st With The Latest Design Breakthroughs ....

- 1. WISHBONE: Precise Ball Joint Adjustment System.
- 2. STRUT(top): Biggest/Quickest Adjustment System.
- 3. BUSHINGS: Single Wrench Precise On Car Adjustment. Including unique KMAC "non-slip" lock system!

- Actual Inventors/Patentee's - The '3' Basic Suspension Systems -

We do appreciate any ideas to further improve our market leadership!