AUDI TO VOLVO - Including Mercedes 'AMG', BMW 'M'

#502216-2J

Genuine KMAC....

## Front Camber & Caster

**Replacing Upper Arm Inner Mount Bushings** 

W211 / S, W219, R230 / 231 incl. AMG

KMAC Designed To Retain The Existing **OEM HI-Strength Forged Alloy Arms** 

\*ADJUSTS "TOP" OF TIRES (Up To 1.5"'s Pos or Neg.)

### FITTING PRECISE ADJUSTMENT NO SPECIAL TOOLS

TOOLS: 2/16mm Ratchet wrenches, 2/17mm Sockets

- Jack and use "Safety Stands" to support front of vehicle so wheels hang free. Then remove wheels.
- 2. From "engine bay" remove the 4 nuts (2 either side) that secure the "inner wishbone mounts bolts". Then remove these 2 bolts from each wishbone. AIRMATIC - Remove strut to aid removal.

Once the 2 inner mount bolts removed -"rotate arm" as shown for ease of access to remove OEM bushes

4. Connect bush extraction tool and impact gun to extract existing bushes as shown

(THICK LIP)



Extractor end cap "inside" arms

Lubricate this bush only 'INNER' BUSHES "OUTER" BUSHES

Insert the "slot flange" steel bushes from INSIDE

**ALIGNMENT** 

Flat bladed Secure FITTING screwdriver to rotate slots

Prior to remounting of arms (to aid re insertion of bolts). Rotate slot flange so "both HOLES have same offset". Example: Hole fully 'IN' (Max.Pos.)

(THIN LIP)

7. Jack, raise hub assembly so upper arms line up with mounts allowing new KMAC "pointed" bolts to be inserted - to aid "access / full insertion" clamp small vice grips on bolt shaft and use pry bar side of coil spring as lever (Airmatic - Insert bolts prior to remounting of strut).

#### WHEEL ALIGNMENT

For access - Jack so wheels on full droop. With nuts loose adjust for:

- Pos. Camber (Hole In) - Offset "Outwards"
- Neg. Camber (Hole Out) Offset "Inwards" (ADJUST "EVENLY" BOTH SLOT FLANGES)

Lower jack to re check alignment readings (adjust Front / Rear mounts to Fine tune Caster)

+ Also check Toe adjustment + -

**ESSENTIAL - RECHECK / MAKE SURE NUTS ARE FULLY TIGHT** (Loose Nuts Cause Noise Noticeable Camber Change)

KMAC Align 2023 #502216-2J

# "TOTAL SYSTEM" OTHER POPULAR KMAC SUSPENSION UPGRADES ALSO MANUFACTURED For Your Model. . . .

FRONT - "LOWER CONTROL ARM" INNER BUSHINGS
(4 highest wearing) Plus Extra Camber (Up to 1.5"s Pos. or Neg. Precise single wrench
to resolve costly premature edge tire wear,
improve traction (Track days - further reduce
understeer and increase track width).

## INCLUDED WITH ABOVE - FRONT THRUST ARMS "CASTER" ADJUSTABLE BUSHES

Precisely adjustable - accurately readjusting settings after Camber change.

These are also "Monoball / 2 Axis design" ....
replacing the OEM oil and air voided bushings)
Result is also significantly improved brake and
steering response. The unique KMAC design
allowing more than twice the load bearing
impact area of steel spherical bearings that with
their wafer thin Teflon liners soon pound out.

#502216K (CAMBER ONLY) #502216-1i

REAR - Camber (and extra Toe) adjustable
Bushings lower arm inner. Also precise
single wrench accurately (under load)
easily accessible direct on alignment rack.

W211 incl. AMG #502526K R230 / 231 incl. AMG #502126-1K

REAR - Uprated bushings for the '6' Multi Link Arms. Significant improvement to rear end stability - less twitch / flex / loss of traction. Especially when applying power to lane change / overtake. #501528K

**ALL AMG #502528K** 



FRONT #502216-2J

FRONT CAMBER (and CASTER) FOR THE 1st TIME ONLY 'TOE' DIRECTIONAL ADJUSTMENT OEM (New Car Industry Best Kept Secret)

W211/S, W219, R230/231 incl. AMG

UPPER WISHBONE INNER BUSHINGS
(Retains Existing OEM Hi-Strength Forged Alloy Arms)

- ✓ RESOLVE Costly, premature, edge tire wear
- **✓ CAMBER & CASTER** Positive or Negative
- **✓ BUSHINGS** Performance elastomer, not rubber & Twice the load bearing area
- **✓ INCLUDES** Bush extraction tool

Always 1st With The Latest Design Breakthroughs ....

- 1. WISHBONE: Precise Ball Joint Adjustment System.
- 2. STRUT(top): Biggest/Quickest Adjustment System.
- 3. BUSHINGS: Single Wrench Precise On Car Adjustment. Including unique KMAC "non-slip" lock system!

Actual Inventors/Patentee's - The '3' Basic Suspension Systems

We do appreciate any ideas to further improve our market leadership!